

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to ~~25~~ 25 carbon atoms and the ethoxylate is a ~~20 to 80~~ 10 to 41 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has ~~an average~~ a water-break-free percent from 84% to 100%.

2. (Original) The cleaning composition of claim 1 wherein the cloud point of the cleaning composition is greater than about 125° F.

3. (Original) The cleaning composition of claim 1 wherein the cleaning composition is capable of cleaning an exterior wall of an aluminum can such that the percent of total surface area of the exterior wall which supports a continuous film of water is greater than 50% after the aluminum can is cleaned with the cleaning composition.

4. (Previously Presented) The cleaning composition of claim 1 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms and the ethoxylate is a 10 to 25 mole ethoxylate.

5-6. (Cancelled)

7. (Currently Amended) The cleaning composition of claim 1 wherein R_1 is a mixture of straight-chain and branched alkyl ~~having from 14 to 50 carbon atoms~~.

8. (Original) The cleaning composition of claim 1 wherein R_1 is $\text{CH}_3(\text{CH}_2)_7\text{-CH=CH}(\text{CH}_2)_8\text{-}$, $\text{CH}_3(\text{CH}_2)_{17}\text{-}$, or $\text{CH}_3(\text{CH}_2)_{13-14}\text{-}$.

9. (Previously Presented) The cleaning composition of claim 1 wherein component A is a 20 to 41 mole ethoxylate.

10. (Currently Amended) The cleaning composition of claim 9 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl ~~having from 20 to 70 carbon atoms~~.

11-13. (Cancelled)

14. (Currently Amended) The cleaning composition of claim ~~[[13]]~~ 1 wherein the at least one nonionic surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy pilothouse ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

15. (Cancelled)

16. (Previously Presented) The cleaning composition of claim 1 wherein the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

17. (Previously Presented) The cleaning composition of claim 1 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

18-79. (Cancelled)

80. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition comprising water and:

A) an ethoxylate of an alcohol present in an amount from about 0.05 to 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to ~~25~~ 10 to 41 carbon atoms and the ethoxylate is a ~~20 to 80~~ 10 to 41 mole ethoxylate;

B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and

C) at least one nonionic surfactant that is different than component A present in an amount from about 0.05 to about 3 g/l, wherein the cleaning composition has a water break-free percent from 67% to 100%.

81. (Currently Amended) The cleaning composition of claim 80 having ~~an average water-break-free percent reduction of less than 50% after 7 days aging and the a~~ cloud point ~~of the cleaning composition~~ is greater than about 125°F.

82-83. (Cancelled)

84. (Previously Presented) The cleaning composition of claim 80 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 14 to 22 carbon atoms.

85. (Previously Presented) The cleaning composition of claim 80 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 16 to 20 carbon atoms.

86. (Currently Amended) The cleaning composition of claim 80 wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl ~~having from 23 to 80 carbon atoms.~~

87. (Cancelled)

88. (Previously Presented) The cleaning composition of claim 80 wherein R_1 is $\text{CH}_3(\text{CH}_2)_7\text{-CH=CH}(\text{CH}_2)_8\text{-}$, $\text{CH}_3(\text{CH}_2)_{17}\text{-}$, or $\text{CH}_3(\text{CH}_2)_{13-14}\text{-}$.

89. (Currently Amended) The cleaning composition of claim ~~[[1]]~~ 80 wherein component A is a 20 to 41 mole ethoxylate ~~and wherein R_1 has 12-35 carbon atoms.~~

90-91. (Cancelled)

92. (Currently Amended) The cleaning composition of claim 80 wherein the at least one nonionic surfactant that is different than component A is a surfactant selected from the group consisting of propoxylated alcohols, polyethoxylated straight chain alcohols, modified polyethoxylated straight chain alcohols, alkyl polyethoxylated ethers with a propoxylate cap, modified oxyethylated straight chain alcohols, octylphenoxy pilothouse ethanol, block-copolymers based on ethylene oxide and propylene oxide, and mixtures thereof.

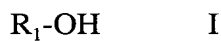
93. (Previously Presented) The cleaning composition of claim 80 wherein the inorganic acid is present in a positive amount less than or equal to about 20 gram/liter of the cleaning composition.

94. (Previously Presented) The cleaning composition of claim 80 wherein the ratio of component A to the at least one surfactant that is different than component A is at least 1:1.

95-97. (Cancelled)

98. (Currently Amended) A cleaning composition for formed metal articles, the cleaning composition consisting essentially of water and:

A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to ~~[[80]] 25~~ carbon atoms and the ethoxylate is a ~~20 to 80~~ 10 to 41 mole ethoxylate;

- B) an inorganic pH adjusting component present in an amount such that the pH of the cleaning composition is less than 2; and
- C) at least one nonionic surfactant that is different than component A present in an amount from about 0.1 to about 3 g/l, wherein the cleaning composition has an average water-break-free percent ~~reduction of less than 50% after 7 days aging~~ from 84% to 100%.

99. (Previously Presented) A cleaning composition for formed metal articles, the cleaning composition consisting of water and:

- A) an ethoxylate of an alcohol present in an amount from about 0.1 to 3 g/l, the alcohol having Formula I:



wherein R_1 is a saturated or unsaturated, straight-chain or branched alkyl having from 12 to 80 carbon atoms;

- B) an inorganic pH adjusting component;
- C) at least one nonionic surfactant that is different than component A, wherein the cleaning composition has an average water-break-free percent reduction of less than 50% after 7 days aging,
- (D) a fluoride component; and
- (E) anti-foaming agent.

100. (Cancelled)

101. (Previously Presented) The cleaning composition of claim 1 wherein the pH of the cleaning composition is 1.0 to 1.8.

102. (Previously Presented) The cleaning composition of claim 1 wherein the pH of the cleaning composition is about 1.2 to about 1.5.

103. (Previously Presented) The cleaning composition of claim 1 wherein component A is a 10 - 15 ethoxylate and R₁ has 12 to 18 carbon atoms.